

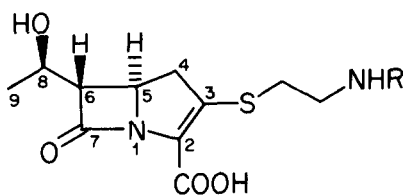
A DIRECT TRANSFORMATION OF BICYCLIC KETO ESTERS TO N-FORMIMIDOYL THIENAMYCIN

I Shinkai*, R A Reamer, F W. Hartner, T Liu and M. Sletzinger

Department of Process Research
 Merck Sharp & Dohme Research Laboratories
 Rahway, New Jersey 07065, U S A

Summary A convenient direct transformation of p-nitrobenzyl 6-(1'-hydroxyethyl)-1-azabicyclo(3.2.0)heptane-3,7-dione-2-carboxylate to N-formimidoyl thienamycin utilizing the silylated derivative of N-formimidoyl cysteamine is described

Derivatization of the amino group in thienamycin¹ (1) has resulted in the stable crystalline N-formimidoyl thienamycin² (2). The derivative (2) was selected for clinical studies on the basis of its improved in vitro and in vivo antibacterial activity and chemical stability versus thienamycin, as well as its enhanced in vivo activity against *Pseudomonas aeruginosa*³ The



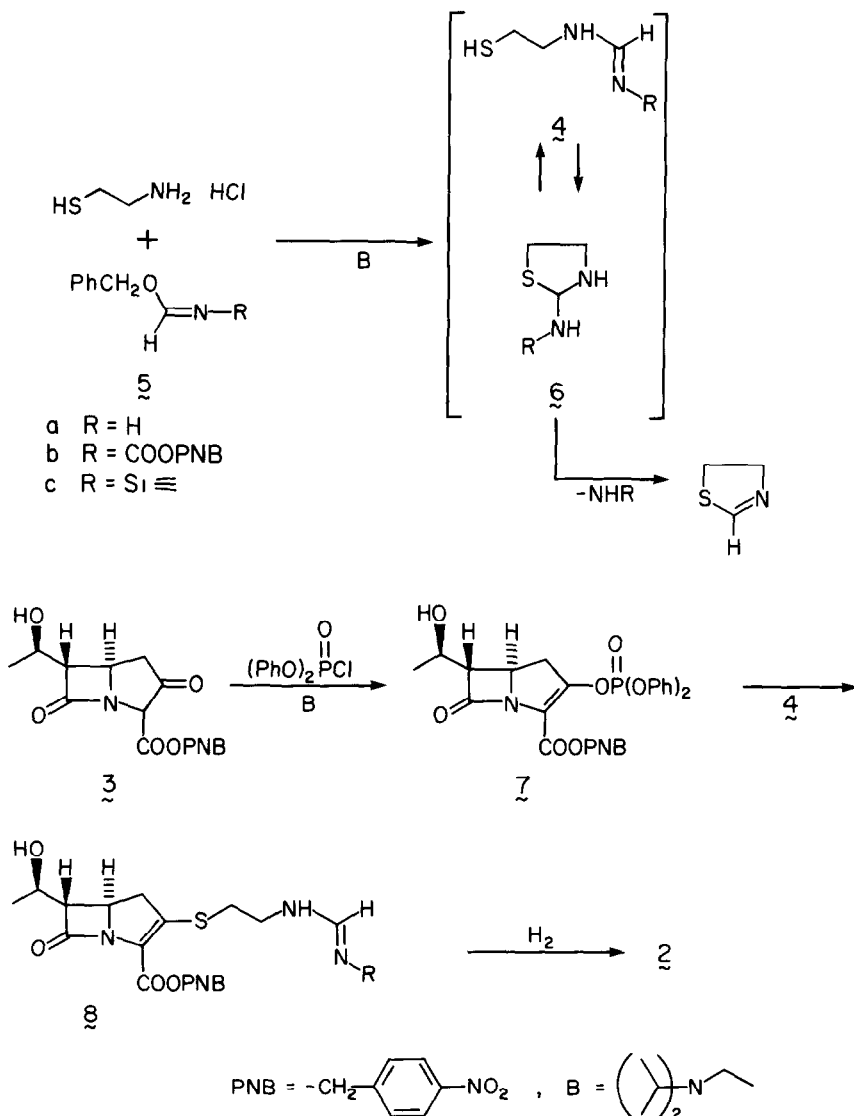
(8R, 6S, 5R)

1 R = -H
2 R = -CH=NH

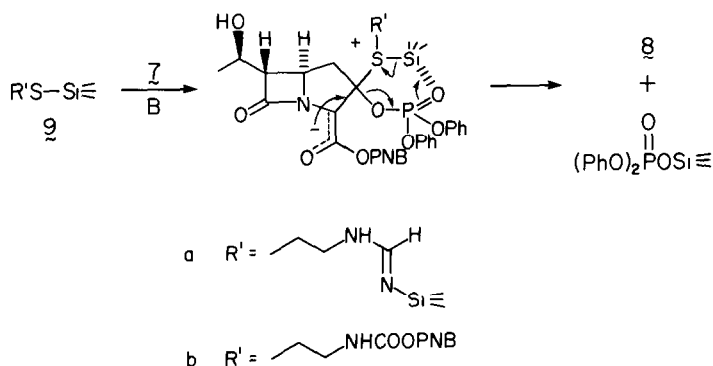
current synthesis of 2 relies on the derivatization of unstable 1 with methyl formimidate in an aqueous solution at pH 8.2 followed by isolation using a Dowex 50 x 4 resin column. We now wish to report a convenient direct transformation of p-nitrobenzyl 6-(1'-hydroxyethyl)-1-azabicyclo(3.2.0)heptane-3,7-dione-2-carboxylate (3)⁴ to 2 without forming unstable thienamycin. In principle, the direct transformation of 3 to 2 requires the prior preparation of N-formimidoyl cysteamine (4a). This proved to be a formidable task. The attempted reaction of cysteamine with benzyl formimidate hydrochloride⁵ (5) in acetonitrile in the presence of N,N-diisopropylethylamine afforded Δ^2 -thiazoline and s-triazine as the

only isolable products under various reaction conditions⁶. The formation of Δ^2 -thiazoline indicates the formation of 4a with subsequent elimination of ammonia via the cyclic tautomer (6). To inhibit this elimination and maintain the stability of 4, the reaction of the N-protected benzyl formimidate with cysteamine was investigated. The reaction of N-(N'-p-nitrobenzyloxy-carbonyl)benzyl formimidate (5b), obtained in situ from the reaction of 5a with p-nitrobenzyl chloroformate in acetonitrile in the presence of N,N-diisopropylethylamine, with cysteamine gave crystalline 4b (mp 50-58°C) in 56% yield accompanied with Δ^2 -thiazoline. Although ¹H NMR of 4b at ambient temperature showed no SH signal, low temperature studies (-35°C) did show an SH triplet. In addition, the tlc of 4b (SiO₂/hexane ethyl acetate = 6:4 v/v, R_f = 0.36) indicated a positive test against Ellman's reagent suggesting the existence of an SH group

Based on carbon-13 NMR studies the product was tentatively assigned as an equilibrium mixture of *N*-(*N'*-*p*-nitrobenzyloxycarbonyl)formimidoyl cysteamine (**4b**) and 2-*N*-(*p*-nitrobenzyloxycarbonyl)-aminothiazolidine (**6b**). This type of ring-chain tautomerism has previously been reported in the case of thiazolidines⁷ and imidazolidines⁸. It was reasoned that this equilibrium could be displaced by capturing the open chain form with enol phosphate (**7**). This was indeed the case. The reaction of the equilibrium mixture with **7** gave *N*-formimidoyl thienamycin (**2**) in 54% yield⁹ after removal of the *p*-nitrobenzyl protecting group by catalytic hydrogenation. Unfortunately, decomposition of **4b** due to the intramolecular elimination¹⁰ of *p*-nitrobenzylcarbamate to form Δ^2 -thiazoline is still significant.



Our efforts were therefore directed at the protection of the sulfhydryl function with a trimethylsilyl group¹¹ in order to inhibit the cyclization of 4b to form the cyclic-intermediate (6b). Thus, the reaction of 5a with bis(trimethylsilyl)acetamide (BSA) gave a quantitative transformation to the N-trimethylsilyl iminoether (5c). The structure of 5c was confirmed by in situ ¹H- and ¹³C-NMR studies. In addition, it was found that 5c was reasonably stable at room temperature and only slowly trimerized to s-triazine. The reaction of 5c with mono-silylated cysteamine, obtained from cysteamine and BSA, gave N,S-bistrimethylsilyl-N-formimidoyl cysteamine (9a). Indeed, a ¹³C-NMR study indicated no evidence for the existence of the cyclic form of 9a. Since the silylated derivative (9a) was relatively stable the insertion reaction with 7 was studied. However, no insertion reaction of 7 with 9a was observed in the absence of



base. On the other hand, an excellent transformation of 7 to 8c was obtained when this reaction was carried out in the presence of N,N-diisopropylethylamine or 4-dimethylaminopyridine. In addition, N-formimidoyl thienamycin (2) was obtained in 63% yield after catalytic hydrogenation of the protecting group¹². This result suggested that the base expanded the tetravalent silicon atom to a pentavalent bipyramidal hybridization thereby making the sulfur atom more nucleophilic. Similarly, the reaction of 7 with 9b in acetonitrile gave an almost quantitative yield of bis-protected thienamycin¹³. This new process obviates both the formation of unstable thienamycin and the need for protection with p-nitrobenzyl chloroformate which is difficult to handle in a large scale operation.

References and Notes

- 1 The structure and absolute configuration of thienamycin. Albers-Schonberg, G., Arison, B. H., Hensens, O. D., Hirschfield, J., Hoogsteen, K., Kaczka, E. A., Rhodes, R. E., Kahan, J. S., Kahan, F. M., Ratcliffe, R. W., Walton, E., Ruswinkle, L. J., Morin, R. B., Christensen, B. G., J Am Chem Soc, 1978, 101, 6491
- 2 Leanza, W. J., Wildonger, K. J., Miller, T. W., Christensen, B. G., J Med Chem, 1979, 22, 1435
- 3 Kropp, H., Sundelof, J. G., Kahan, J. S., Kahan, F. M., Birnbaum, J., Antimicrob. Agents Chemother, 1980, 17, 993. Related activity of 2, see, Rolfe, R. D., Finegold, S. M., Antimicrob Agents Chemother, 1981, 20, 600

- 4 For a practical synthesis of 3 from diethyl 1,3-acetonedicarboxylate and its conversion to thienamycin, see, Melillo, D. G , Shinkai, I., Liu, T , Ryan, K M., Sletzing, M , Tetrahedron Lett., 1980, 21, 2783, Melillo, D G , Liu, T , Ryan, K. M , Sletzing, M., Shinkai, I , Tetrahedron Lett , 1981, 22, 913 Sletzing, M., Liu, T , Reamer, R A , Shinkai, I., Tetrahedron Lett , 1980, 21, 4221 The preparation of optically active 3 (8R,6S,5R) via an acetonedicarboxylate route has been presented by Dr S H Pines of our laboratories at the Third International I U P A.C Symposium on Organic Synthesis, University of Wisconsin, Madison, June 1980 A stereocontrolled synthesis of (+)-thienamycin, see, Salzmann, T N , Ratcliffe, R W , Bouffard, F A , Christensen, B G , J Am. Chem Soc., 1980, 102, 6161 Karady, S , Amato, J. S , Reamer, R A , Weinstock, L. M , J Am Chem Soc , 1981, 103, 6765 The stereochemical descriptors refer to the atoms that are to become 8, 6 and 5 of thienamycin, respectively
- 5 The use of benzyl formimidate hydrochloride during the derivatization of thienamycin, Volante, R , Wilson, K , and Hazen, G , submitted for publication
- 6 In situ ¹³C NMR study suggested that s-triazine was formed as a result of oligomerization of benzyl formimidate free base in acetonitrile on standing. Similar oligomerizations of alkyl imidates have been previously reported See, Schaefer, F. C , Peters, G A , J. Org Chem , 1961, 26, 2778
- 7 Szilagyi, L , Gyorgydcak, Z., J Amer Chem Soc , 1979, 101, 427.
- 8 Witek, S , Bielawska, A., Bielawski, J , Heterocycles, 1980, 14, 1313
9. Yield of 2 was established by the HPLC, column, Waters' C-18-microbondapak, flow rate, 1.2 ml/min , U V detection, 299 nm, eluent, 5% acetonitrile in deionized water. We thank Mr M Davis and his group for the HPLC assay of 2.
- 10 Intramolecular elimination of p-nitrobenzylcarbamate can be envisioned to proceed via a six-membered transition state
- 11 For the use of trimethylsilyl in situ protection of the sulfhydryl group in the preparation of N-protected cysteamine, see, Sletzing, M., Liu, T , Reamer, R A , Shinkai, I , Synthesis, 1980, 924
- 12 Recently, we found that this transformation can be carried out without the trimethylsilyl protecting groups to give N-formimidoyl thienamycin in 68% overall yield
- 13 Sletzing, M., Liu, T Reamer, R A. Shinkai, I., Tetrahedron Lett., 1980, 21, 4221
- 14 All new compounds have been fully characterized and their spectral data are in accord with their assigned structure All chemical shifts are reported with respect to internal Me₄Si (δ=0) Selected C¹³ NMR data 3a, δ(CD₃)₂CO, 22.2(C9), 31.2(SCH₂), 40.8(C₄), 42.2(CH₂N), 53.5(C₅), 65.4, 66.2(-OCH₂-), 65.7(C₈), 67.9(C₆), 124.3(C₂), 150.2(C₃), 161.4(CO₂R), 162.3(CH=N), 164.7(NCOO) and 177.6(C₇). 4b, δ(DMSO-d₆), 22.6(CH₂S), 44.0(CH₂N), 65.1(OCH₂), 161.1(CH=N, ¹J=178 Hz) and 163.7(-CO₂R). 6b, δ(DMSO-d₆), 35.6(CH₂S), 50.2(CH₂N), 64.3(OCH₂), 77.6 >CH-(¹J=167 Hz), 154.2(-CO₂R) Δ²-thiazoline δ(DMSO-d₆), 30.7(CH₂S), 63.8(CH₂N), and 156.3(CH=N, ¹J=206 Hz)

(Received in USA 19 August 1982)